### Diesel - 0max 600 l/s - Hmax 71 m



### **PAS HF - Vacuum prime centrifugal pumps**

The pump system consists of a centrifugal pump and a separator, which enables air to be separated from the liquid and be sucked by a vacuum pump - making automatic priming possible. Even with suction heights of several meters the machine rapidly evacuates the air from the suction pipe and starts to pump. Additionally, thanks to the semi-open impeller, the PAS HF range is also suitable for pumping liquids with solids in suspension.

### **Applications**

Both Atlas Copco and Varisco have decades of experience in designing and producing pumps. We have put those years of expertize into providing a solutions portfolio that works across multiple applications. The PAS HF (high flow) range is packed with features that not only meet, but exceed the needs of the market. We are focused on an efficient, extremely versatile pump that is suitable for many industries, including construction, general dewatering and emergency applications, such as flood clean up.

### **Benefits**

### Pump

High efficiency: 72% (B.E.P.)

#### Rapid "dry" priming

Up to a height of 7,5 m (24.6 ft)

#### **High resistance**

To abrasive liquids and turbid sandy waters

### Semi-open impeller

Solids handling up to 89 mm (3.5")

### Diaphragm vacuum pump

Oil free suitable for dry running: no contamination of the environment

#### Mechanical shaft seal in oil bath

It allows the "dry running" operation of the pump



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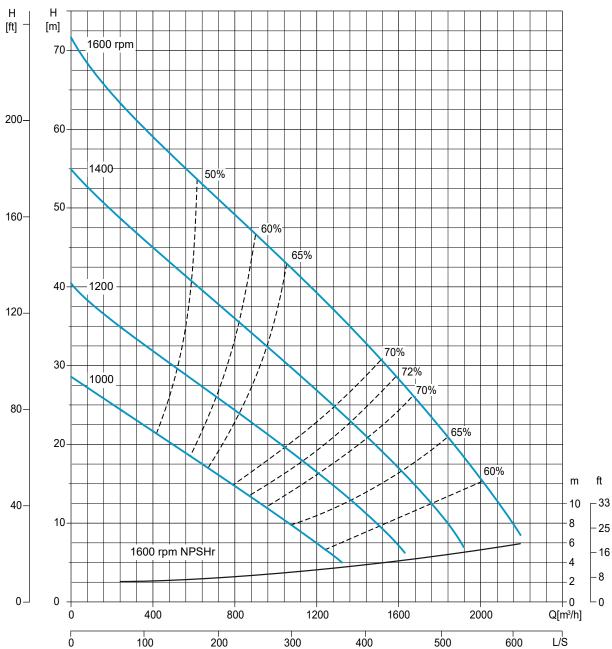
### **Performance curves**

Test according to UNI EN ISO 9906 standard - level 2 Test liquid: clean water, density 1,000 kg/m³ Spherical solids handling: D.89 mm (3.5")

Priming time: 30 s from 1,5 m (4.9 ft)

Max absorbed power: 195,0 kW - 261.5 HP (1.600 rpm)

Recommended operating range





## **Technical data**

### **Pump**

Model	PAS 300HF 440
Qmax	600 l/s
Hmax	71 m
Q max eff.	438 l/s
Eff. max	72 %
Suction port	Flanged - DIN 300
Delivery port	Flanged - DIN 300
Impeller type	Semi-Open, 2 vane
Solids handling	89 mm (3.5 ")

Material Casing ASTM A536 ductile iron ASTM A536 ductile iron Impeller Wear plates ASTM A48 Class 20 cast iron Number of plates AISI 630 stainless steel Shaft Mechanical seal Silicon carbide / Tungsten carbide Elastomers VITON

### **Priming system**

Vacuum pump	V22
Vacuum pump type	Diaphragm
Nominal air capacity	85 m³/h (50.0 cfm)
Max vacuum	0,9 bar
Separator type	-
Separator material	EN-GJL-200 cast iron
Drives	Link belt

### **Engines**

Make         Volvo           Model         TAD872VE (VL02)           Type         Diesel turbo common rail           Displacement         7.700 cm³ (470 in³)           No. cylinders         6           Cooling         Liquid with radiator           Rpm type         Variable           Standard speed         1.600 rpm           EU emissions         2002/88/CE Stage IV           US emissions         EPA Tier 4 final           Starting         Electric           Starting voltage         24 V           Oil change interval         500 h           Emissions reduction technology         DOC + SCR           Speed [rpm]         1000         1200         1400         1600           Concumption [Mb]         39         36         41         49					
Type Diesel turbo common rail Displacement 7.700 cm³ (470 in³) No. cylinders 6 Cooling Liquid with radiator Rpm type Variable Standard speed 1.600 rpm EU emissions 2002/88/CE Stage IV US emissions EPA Tier 4 final Starting Electric Starting voltage 24 V Oil change interval 500 h Emissions reduction technology Speed [rpm] 1000 1200 1400 1600	Make	Volvo			
Displacement 7.700 cm³ (470 in³)  No. cylinders 6  Cooling Liquid with radiator  Rpm type Variable  Standard speed 1.600 rpm  EU emissions 2002/88/CE Stage IV  US emissions EPA Tier 4 final  Starting Electric  Starting voltage 24 V  Oil change interval 500 h  Emissions reduction technology  Speed [rpm] 1000 1200 1400 1600	Model		TAD872VE (VL02)		
No. cylinders  Cooling  Liquid with radiator  Rpm type  Variable  Standard speed  EU emissions  2002/88/CE Stage IV  US emissions  EPA Tier 4 final  Starting  Electric  Starting voltage  Oil change interval  Emissions reduction technology  Speed [rpm]  1000  1200  Liquid with radiator  Variable  Startiadiator  POOC + SCR	Туре		Diesel turbo common rail		
CoolingLiquid with radiatorRpm typeVariableStandard speed1.600 rpmEU emissions2002/88/CE Stage IVUS emissionsEPA Tier 4 finalStartingElectricStarting voltage24 VOil change interval500 hEmissions reduction technologyDOC + SCRSpeed [rpm]1000120014001600	Displacement		7.700 cm	n³ (470 in³)	
Rpm type         Variable           Standard speed         1.600 rpm           EU emissions         2002/88/CE Stage IV           US emissions         EPA Tier 4 final           Starting         Electric           Starting voltage         24 V           Oil change interval         500 h           Emissions reduction technology         DOC + SCR           Speed [rpm]         1000         1200         1400         1600	No. cylinders			6	
Standard speed         1.600 rpm           EU emissions         2002/88/CE Stage IV           US emissions         EPA Tier 4 final           Starting         Electric           Starting voltage         24 V           Oil change interval         500 h           Emissions reduction technology         DOC + SCR           Speed [rpm]         1000         1200         1400         1600	Cooling		Liquid wi	th radiator	
EU emissions         2002/88/CE Stage IV           US emissions         EPA Tier 4 final           Starting         Electric           Starting voltage         24 V           Oil change interval         500 h           Emissions reduction technology         DOC + SCR           Speed [rpm]         1000         1200         1400         1600	Rpm type	Variable			
US emissions         EPA Tier 4 final           Starting         Electric           Starting voltage         24 V           Oil change interval         500 h           Emissions reduction technology         DOC + SCR           Speed [rpm]         1000         1200         1400         1600	Standard speed	1.600 rpm			
Starting         Electric           Starting voltage         24 V           Oil change interval         500 h           Emissions reduction technology         DOC + SCR           Speed [rpm]         1000         1200         1400         1600	EU emissions		2002/88/CE Stage IV		
Starting voltage         24 V           Oil change interval         500 h           Emissions reduction technology         DOC + SCR           Speed [rpm]         1000         1200         1400         1600	US emissions		EPA Tier 4 final		
Oil change interval         500 h           Emissions reduction technology         DOC + SCR           Speed [rpm]         1000         1200         1400         1600	Starting		Elec	ctric	
Emissions reduction technology         DOC + SCR           Speed [rpm]         1000         1200         1400         1600	Starting voltage		24	4 V	
technology         DOC + SCR           Speed [rpm]         1000         1200         1400         1600	Oil change interval	500 h			
Speed [rpm]         1000         1200         1400         1600	Emissions reduction	DOC + SCB			
	technology		БОС	+ 3Ch	
Concumption [I/h] 20 26 41 40	Speed [rpm]	1000	1200	1400	1600
Consumption [i/ii] 20 30 41 48	Consumption [l/h]	28	36	41	48

Speed [rpm]	1000	1200	1400	1600
Consumption [I/h]	28	36	41	48
Power [kW]	125	160	180	210
Power [HP]	167.6	214.6	241.4	281.6

### **Control panel**

Model	Kensho K37
	Manual operation
	Automatic operation: start-stop with transducers or floats
	Digital display with 6 languages (EN, SV, FR, DE, ES, IT) with:
	Hour meter, Rev counter, Liquid temperature, Oil pressure and temperature
	Battery voltmeter, Fuel level (%) and consumption (I/h)
	Automatic engine shutdown in case of:
	- low oil pressure
	- water overheating
	- low battery voltage
	(engine failure alarms with LED lights and display message)
	Emergency stop button
	Vacuum gauge



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## **Arrangements**

## Silenced canopy

### CNP PAS 300HF



Dimensions 2200 W x 3870 L x 1940 H mm Material S235JR EN 10025-2 carbon steel Coatings Epoxy powder, average thickness of 80  $\mu m$ Color Yellow and grey Atlas Copco (standard) **Features** Steel base Acid charge Pb-Ca maintenance free, 12 V - 100 Ah - 400 A **Battery** Tank 450 I (118.9 USG) Drip pan 495 I (130.8 USG) (110% of the total volume of the tank) **Emergency stop** Inside the canopy Locking keys Control panel door and canopy doors H suction port 0,81 m Weight (VL02) 4300 kg Noise level (VL02) 67-72 dB(A) @10 m (32 ft)

Technical data	
Material	S275JR EN 10025-2 carbon steel
Coatings	Epoxy powder, average thickness of 80 μm
Color	Yellow and grey Atlas Copco (standard)
Features	Modular and demountable framework, galvanised steel lifting beam. Lockable battery box. Fuel level indicator.
Battery	Acid charge Pb-Ca maintenance free 12 V - 100 Ah - 400 A
Tank	420
Locking keys	Fuel cap

#### SKID02 PAS 300HF



Dimensions	1940 x 3250 x 2155 mm
H suction port	0,81 m
Weight (VL02)	3500 kg

